Application No.: 10/517,173 Docket No.: AP042-04

Amendments to the Specification:

 Please add the following new paragraphs after paragraph 0047 of the present application. A clean version of the added paragraphs are provided herewithbelow in compliance with 37 CFR 1.121(b)(1)(iii). No new matter has been included in the added paragraphs.

FIG. 9: cam cross section and shaft with longitudinally parallel material aggregate before pressing on.

FIG. 10: further embodiment of the insertion section A2 with an axially running recess.